

GOVERNMENT OF INDIA
MINISTRY OF HEAVY INDUSTRIES
LOK SABHA
UNSTARRED QUESTION NO. 2686
ANSWERED ON 14.12.2021

BHARAT HEAVY ELECTRICALS LIMITED

2686. SHRI SUBBARAYAN K:

Will the Minister of HEAVY INDUSTRIES **भारी उद्योग मंत्री** be pleased to state:

- (a) the details and the number of permanent workers in Bharat Heavy Electricals Limited (BHEL) as on October 2021, Unit-wise; and
- (b) the number of contract workers in BHEL as on October 2021, Unit-wise?

ANSWER
THE MINISTER OF STATE FOR HEAVY INDUSTRIES
(SHRI KRISHAN PAL GURJAR)

(a) & (b): Sir, details are given at Annexure.

Annexure**(As on October 2021)**

S. No.	Unit / Division / Office of BHEL	Regular workers (Nos.) (Excluding Executives and Supervisors)	Contract workers (Nos.)
1.	Heavy Electrical Plant, Bhopal	2875	3993
2.	Electronics Division, Bengaluru	786	613
3.	Solar Business Division, Bengaluru	184	355
4.	Industrial Systems Group, Bengaluru	20	29
5.	Central Foundry Forge Plant, Haridwar	249	227
6.	Heavy Electrical Equipment Plant, Haridwar	2307	1071
7.	Heavy Power Equipment Plant, Hyderabad	1556	2034
8.	Project Engineering & Systems Division, Hyderabad	1	
9.	High Pressure Boiler Plant, Tiruchirappalli	4426	1806
10.	Seamless Steel Tube Plant, Tiruchirappalli	190	
11.	Boiler Auxiliaries Plant, Ranipet	1052	975
12.	Industrial Valves Plant, Goindwal	107	75
13.	Fabrication, Stamping & Insulator Plant, Jagdishpur	235	522
14.	Transformer Plant, Jhansi	582	1845
15.	Component Fabrication Plant, Rudrapur	55	194
16.	Power Plant Piping Unit, Thirumayam	531	117
17.	Heavy Plates & Vessels Plant, Visakhapatnam	505	240
18.	Electrical Machine Repair Plant, Mumbai	18	25
19.	Heavy Equipment Repair Plant, Varanasi	96	150
20.	Corporate Research & Development, Hyderabad	25	170
21.	Piping Centre, Chennai	4	55
22.	Power Sector - Eastern Region, Kolkata	4	64
23.	Power Sector - Northern Region, Noida	3	109
24.	Power Sector - Southern Region, Chennai	3	26
25.	Power Sector - Western Region, Nagpur	3	19
26.	Corporate Office, New Delhi / NCR based offices	39	443
27.	Power Sector - Marketing Group(s), New Delhi / NCR based offices	3	
28.	Power Sector - Project Management Group, New Delhi / NCR based offices	1	
29.	Power Sector - Spares & Services Business Group	2	40
30.	Power Sector - Project Engineering Management, Noida	28	43
31.	Industry Sector, New Delhi	3	71
32.	Transmission Business Group (HQ)	0	20
33.	Regional Operations Division	8	60
	Total	15901	15391
